

## METHOD FOR SYNTHESIS OF SUBSTITUTED AZOLE LIBRARIES

CROSS REFERENCE TO RELATED APPLICATION

This application claims the priority of US provisional application serial  
5 number 60/209,252 filed June 5, 2000, the contents of which are hereby  
incorporated by reference.

FIELD OF THE INVENTION

The present invention is directed to a method of synthesizing libraries of  
diverse and complex 2-substituted azole derivatives and novel intermediate  
10 compounds.

BACKGROUND OF THE INVENTION

Compounds having biological activity can be identified by screening  
diverse collections of compounds (i.e., libraries of compounds) produced  
15 through synthetic chemical techniques.

The generation of chemical libraries on and off solid resins have proven  
to be a valuable resource for the pharmaceutical industry in their endeavors to  
discover new drugs using high throughput screening (HTS) techniques. In  
20 creating the libraries, the compounds are ideally synthesized in situ in solution  
phase or on a solid support. However, relatively simple synthetic methods to  
produce a diverse collection of such derivatives in situ are often not available.

Such screening methods include methods wherein each member of the  
25 library is tagged with a unique identifier tag to facilitate identification of  
compounds having biological activity or where the library comprises a plurality  
of compounds synthesized at specific locations on the surface of a solid  
substrate wherein a receptor is appropriately labeled to identify binding to the  
compound, e.g., fluorescent or radioactive labels. Correlation of the labeled  
30 receptor bound to the substrate with its location on the substrate identifies the

binding compound. Using these techniques, the development of efficient high throughput screening has greatly enhanced the pharmaceutical industry's ability to screen large numbers of compounds for biological activity. Central to these methods is the screening of a multiplicity of compounds in the library and the ability to identify the structures of the compounds that have a requisite biological activity.

Pharmaceutical drug discovery relies heavily on studies of structure-activity relationships wherein the structure of "lead compounds" is typically altered to determine the effect of such alteration on activity. Alteration of the structure of the lead compounds permits evaluation of the effect of the structural alteration on activity.

Thus, libraries of compounds derived from a lead compound can be created by including derivatives of the lead compound and repeating the screening procedures. In this manner, compounds with the best biological profile, i.e., those that are most active and which have the most ideal pharmacologic and pharmacokinetic properties, can be identified from the initial lead compound.

Recently, 2-substituted oxazoles were found to be potent as MMP inhibitors (Sheppard, et al, in *Bioorg Med Chem Lett* 8(22), 3251 (1998)); 2-substituted imidazoles were found to produce local anesthetic effects (Colombo, et al., *Rev Farmacol Clin Exp*, 4(1), 41-47 (1987); and 2-substituted thiazoles were found to be selective inhibitors of 5-lipoxygenase (Bird, et al., 5<sup>th</sup> *Int Conf Inflamm Res Assoc* (Sept 23-27 Whit Haven) Abst 85, 1990).

Synthesis of substituted nitrogen containing heteroaryls using solution phase chemistry has been previously described. Khristich et al., in *Khimia Geterotsiklicheskikh Soedinenii*, 8, 1136-36 (1983) describe the solution phase synthesis of  $\alpha$ -(1-methyl-2-benzimidazolyl)benzyl benzoates. Roe et al., in *JCS* p 2195 (1963) describe the thermal condensation of imidazoles with carbonyl

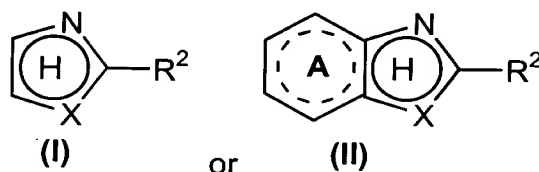
compounds. Papadopolous, in *J. Org. Chem.*, 42 (24) 3925-29, (1977) describes reaction of imidazoles with isocyanates, while Papadopolous et al., in *J. Org. Chem.*, 44(1) 99-104 (1979) describe reactions of azoles with isocyanates. Cleavage of the silicon-carbon bond of 2-trimethylsilyl-1-methylimidazole and 2-trimethylsilyl-1-benzimidazole to yield 2-substituted imidazoles and 2-substituted benzimidazoles is described by Pinkerton, F.H. and Thames, S.F., in *J. Heterocycl. Chem.* 9(1), 67-72 (1972). Dondoni et al., in *J. Org. Chem.*, **53**, 1748-61 (1988) describe the synthesis of (trimethylsilyl)thiazoles which are reacted with carbonyl compounds to prepared highly substituted thiazoles.

In order to develop new pharmaceutical drugs to treat various disease conditions, it would be highly desirable to be able to generate such libraries of substituted azole derivatives and novel intermediate compounds. Thus, there is a need for a facile in situ method for the generation of a multiplicity of substituted azole derivatives and novel intermediate compounds.

### SUMMARY OF THE INVENTION

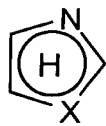
The present invention is directed to a process for assembly of diverse, 2-substituted azole derivatives and novel intermediate compounds using available azoles as starting materials. The rapid synthesis of such highly complex drug-like molecules is unexpected and surprising.

Accordingly, the invention is directed to a method of synthesizing 2-substituted azole derivatives having the formula (I) or (II):



wherein

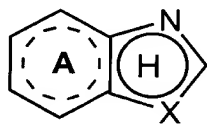
X is selected from the group consisting of NH,  $\text{NR}^A$ , and S;



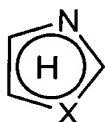
represents a 5 membered aromatic ring structure; optionally containing one to two additional heteroatoms selected from the group consisting of N, O and S;


- 5 provided that the additional heteroatoms are not at the attachment point of the  $\text{R}^2$  group (i.e. the  $\text{R}^2$  group is always attached to a ring carbon);  
provided that the 5 membered ring remains aromatic in nature;

- wherein the 5 membered ring is optionally substituted with one to three substituents independently selected from the group consisting of halogen, hydroxy, alkyl, alkenyl, halogenated alkyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro,  $-\text{COOR}$ ,  $-\text{COR}$ ,  $-\text{SO}_2\text{R}$ ,  $-\text{CONR}^B\text{R}^C$ ; wherein the amine substituents are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or more substituent  
10 is independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;



represents a 9 membered ring structure, wherein the five

membered portion of the ring structure -  - is aromatic and the six

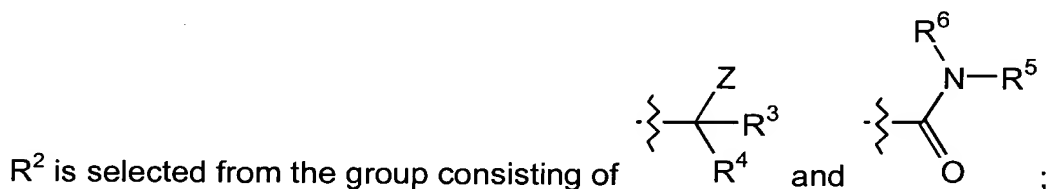
- membered portion of the ring structure -  - is saturated, partially  
20 unsaturated, or aromatic;

- wherein the 5 membered portion of the ring structure is optionally substituted with one to two substituents independently selected from the group consisting of halogen, hydroxy, alkyl, alkenyl, halogenated alkyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro,  $-\text{COOR}$ ,  $-\text{COR}$ ,  $-\text{SO}_2\text{R}$  and  $-\text{CONR}^B\text{R}^C$ ; wherein the amine substituents  
25

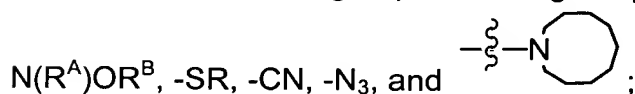
are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or more substituent is independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

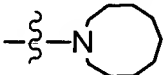
5 wherein the 6-membered portion of the ring structure may further optionally containing one to four additional heteroatoms selected from the group consisting of N, O and S;

wherein the 6-membered portion of the ring structure may further be optionally substituted with one to four substituents independently selected from  
 10 the group consisting of halogen, hydroxy, alkyl, halogenated alkyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro, -COOR, -COR, -SO<sub>2</sub>R and -CONR<sup>B</sup>R<sup>C</sup>; wherein the amine substituents are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or  
 15 more substituent independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;



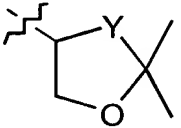
Z is selected from the group consisting of hydrogen, -OR<sup>A</sup>, -NR<sup>A</sup>R<sup>B</sup>, -



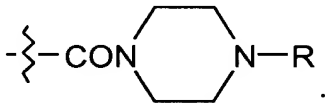
20 wherein  represents a three to eight membered heterocyclyl group bound at the N atom, wherein the heterocyclyl group is saturated, partially unsaturated or aromatic; when the heterocyclyl group is a saturated six to eight membered heterocyclyl, the heterocyclyl group may optionally contains a group selected from O, CHR, NR, S, SO, or SO<sub>2</sub>, provided that that the group  
 25 is separated from the N atom by at least two carbon atoms; and wherein the heterocyclyl group is optionally substituted with one or more substituents independently selected from R;

$R^3$  is selected from the group consisting of hydrogen, alkyl, aralkyl, cycloalkyl, fluorinated alkyl, -COR, -COOR and  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$ ; wherein the aralkyl may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono- or di-substituted amino, cyano or nitro;

$R^4$  is selected from the group consisting of alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl, alkenyl, alkynyl, -COOR, -COR,  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$ , -alkyl-COOR,

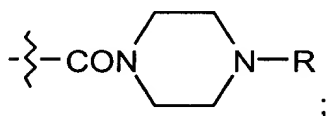
heterocycle and ; wherein the alkyl, alkenyl, alkynyl, aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, aryl, amino, mono-or di-substituted amino, cyano or nitro; wherein Y is selected from the group consisting of O, S and  $\text{NR}^{\text{A}}$ ;

$R^5$  is selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

$R^6$  is selected from the group consisting of hydrogen, alkyl, aralkyl, cycloalkyl, -COOR, -COR,  $-\text{SO}_2\text{R}$ ,  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$  and ;

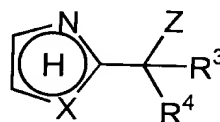
where R is selected from the group consisting of alkyl, aryl, aralkyl, cycloalkyl, adamantyl, norbornyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

where  $R^{\text{A}}$  and  $R^{\text{B}}$  are independently selected from the group consisting of hydrogen, -R, -COOR, -COR,  $-\text{SO}_2\text{R}$ , -SOR and  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$  and



where  $R^C$  and  $R^D$  are independently selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro; or are joined together to form a 4 to 8 membered heterocyclyl ring structure; and pharmaceutically acceptable salt, esters and pro-drugs thereof; by a facile reaction of an azole compound with a carbamyl chloride followed by reaction in situ with an aldehyde or isocyanate to yield the desired 2-substituted azole.

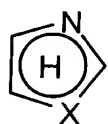
More particularly, the present invention is directed to a process for preparing compound of the formula (Ia)



(Ia)

wherein

X is selected from the group consisting of NH,  $NR^A$ , and S;



represents a 5 membered aromatic ring structure; optionally containing one to two additional heteroatoms selected from the group consisting of N, O and S;

provided that the additional heteroatoms are not at the attachment point

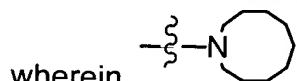
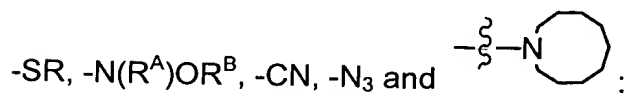
of the group;

provided that the 5 membered ring remains aromatic in nature;

wherein the 5 membered ring is optionally substituted with one to three substituents independently selected from the group consisting of halogen, hydroxy, alkyl, halogenated alkyl, alkenyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro, -COOR, -

- COR,  $-\text{SO}_2$  and  $-\text{CONR}^{\text{B}}\text{R}^{\text{C}}$ ; wherein the amine substituents are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or more substituent is independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

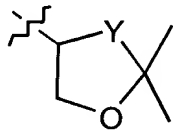
Z is selected from the group consisting of hydrogen,  $-\text{OR}^{\text{A}}$ ,  $-\text{NR}^{\text{A}}\text{R}^{\text{B}}$ ,

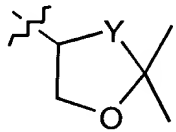


- represents a three to eight membered heterocyclyl group bound at the N atom, wherein the heterocyclyl group is saturated, partially unsaturated or aromatic; when the heterocyclyl group is a saturated six to eight membered heterocyclyl, the heterocyclyl group may optionally contains a group selected from O, CHR, NR, S, SO, or  $\text{SO}_2$ , provided that that the group is separated from the N atom by at least two carbon atoms; and wherein the heterocyclyl group is optionally substituted with one or more substituents independently selected from R;

- $\text{R}^3$  is selected from the group consisting of hydrogen, alkyl, aralkyl, cycloalkyl, fluorinated alkyl,  $-\text{COR}$ ,  $-\text{COOR}$  and  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$ ; wherein the aralkyl may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

$\text{R}^4$  is selected from the group consisting of alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl, alkenyl, alkynyl,  $-\text{COOR}$ ,  $-\text{COR}$ ,  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$ ,  $-\text{alkyl-COOR}$ ,

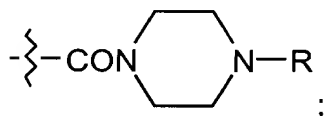


- heterocyclyl and ; wherein the alkyl, alkenyl, alkynyl, aryl, aralkyl or heterocyclyl may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, aryl, amino, mono-or di-substituted amino, cyano or nitro; and where Y is selected from the group consisting of O, S and  $\text{NR}^{\text{A}}$ ;



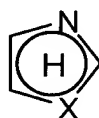
where R is selected from the group consisting of alkyl, aryl, aralkyl, cycloalkyl, adamantyl, norbornyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

where  $R^A$  and  $R^B$  are independently selected from the group consisting of hydrogen, -R, -COOR, -COR, -SO<sub>2</sub>R, -SOR and -CONR<sup>C</sup>R<sup>D</sup> and



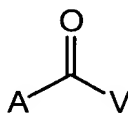
where  $R^C$  and  $R^D$  are independently selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro; or are joined together to form a 4 to 8 membered heterocyclyl ring structure;

which method comprises reacting a compound of formula (III)



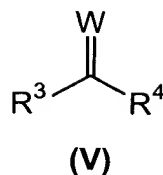
(III)

with a compound of formula (IV)

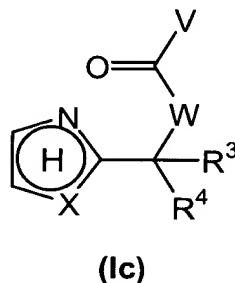


(IV)

wherein A is selected from F, Cl, Br, and -OC(O)-t-butyl and wherein V is a sterically hindered group, in a non-protic solvent; and then reacting with a compound of formula (V)



wherein W is selected from the group consisting of -O, -NSO<sub>2</sub>R, -NSOR, -NCOR, -NCOOR, -NCONR<sup>C</sup>R<sup>D</sup>, -NOCOR and -NR, to form the corresponding compound of formula (Ic)

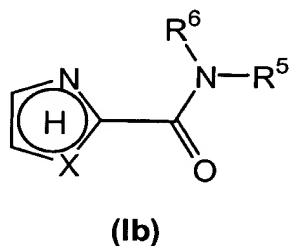


and optionally reacting the compound of formula (Ic) with a compound of formula (VI)



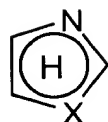
wherein Z is as previously defined, to yield the corresponding compound of formula (Ia).

The present invention is further directed to a process for the synthesis of compounds of the formula (Ib)



wherein

X is selected from the group consisting of NH, NR<sup>A</sup> and S;



represents a 5 membered aromatic ring structure; optionally containing one to two additional heteroatoms selected from the group consisting of N, O and S;

provided that the additional heteroatoms are not at the attachment point of the  $-C(O)NR^5R^6$  group;

provided that the 5 membered ring remains aromatic in nature;

wherein the 5 membered ring is optionally substituted with one to three substituents independently selected from the group consisting of halogen, hydroxy, alkyl, halogenated alkyl, alkenyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro,  $-COOR$ ,  $-COR$ ,  $-SO_2R$  and  $-CONR^BR^C$ ; wherein the amine substituents are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or more substituent is independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

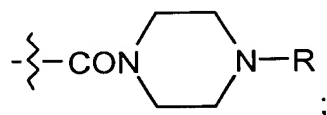
$R^5$  is selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocyclyl; wherein the aryl, aralkyl or heterocyclyl may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

$R^6$  is selected from the group consisting of hydrogen, alkyl, aralkyl,

cycloalkyl,  $-COOR$ ,  $-COR$ ,  $-SO_2R$ ,  $-CONR^CR^D$  and  $-\{CON\}$   ;

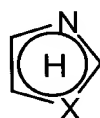
where R is selected from the group consisting of alkyl, aryl, aralkyl, cycloalkyl, adamantyl, norbornyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

where  $R^A$  and  $R^B$  are independently selected from the group consisting of hydrogen, -R, -COOR, -COR, -SO<sub>2</sub>R, -SOR and -CONR<sup>C</sup>R<sup>D</sup> and



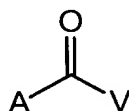
where  $R^C$  and  $R^D$  are independently selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono- or di-substituted amino, cyano or nitro; or are joined together to form a 4 to 8 membered heterocyclyl ring structure;

which method comprises reacting a compound of formula (III)



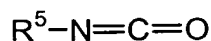
(III)

with a compound of formula (IV)



(IV)

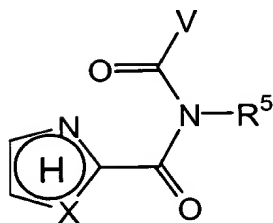
wherein A is selected from F, Cl, Br and -OC(O)-t-butyl, and wherein V is a sterically hindered group, in a non-protic solvent; and then reacting with a compound of formula (VIII)



(VIII)

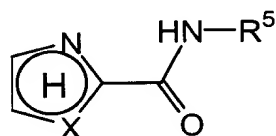
wherein  $\text{R}^5$  is as previously defined, to yield the compound of formula

(Id)



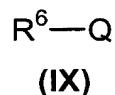
(Id)

reacting the compound of formula (Id) with an inorganic base to yield the compound of formula (Ie)



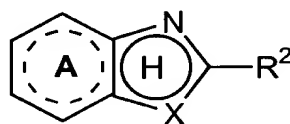
(Ie)

5 optionally reacting the compound of formula (Ie) with a compound of formula (IX)



10 wherein Q is selected from the group consisting of chlorine, bromine and iodine, in the presence of a base, to yield the corresponding compound of formula (Ib).

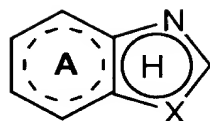
A further aspect of the present invention is the synthesis of compounds of formula (II):



(II)


15 wherein

X is selected from the group consisting of NH, NR<sup>A</sup> and S;



represents a 9 membered ring structure, wherein the five

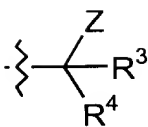
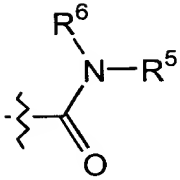
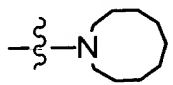
membered portion of the ring structure -  - is aromatic and the six

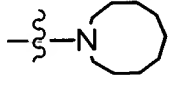
membered portion of the ring structure -  - is saturated, partially unsaturated, or aromatic;

5 wherein the 5 membered portion of the ring structure is optionally substituted with one to two substituents independently selected from the group consisting of halogen, hydroxy, alkyl, alkenyl, halogenated alkyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro, -COOR, -COR, -SO<sub>2</sub>R and -CONR<sup>B</sup>R<sup>C</sup>; wherein the amine substituents  
10 are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or more substituent is independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

15 wherein the 6-membered portion of the ring structure may further optionally containing one to four additional heteroatoms selected from the group consisting of N, O and S;

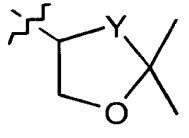
20 wherein the 6-membered portion of the ring structure may further be optionally substituted with one to four substituents independently selected from the group consisting of halogen, hydroxy, alkyl, halogenated alkyl, cycloalkyl, alkoxy, aryl, aralkyl, heterocyclyl, amino, mono-or di-substituted amino, cyano, nitro, -COOR, -COR, -SO<sub>2</sub>R and -CONR<sup>B</sup>R<sup>C</sup>; wherein the amine substituents are independently selected from alkyl, cycloalkyl, aryl or aralkyl; wherein the cycloalkyl, aryl or heterocyclyl may be further optionally substituted with one or more substituent independently selected from halogen, hydroxy, alkyl,  
25 halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

$R^2$  is selected from the group consisting of  and  ;  
 $Z$  is selected from the group consisting of hydrogen,  $-OR^A$ ,  $-NR^A R^B$ ,  $-N(R^A)OR^B$ ,  $-SR$ ,  $-CN$ ,  $-N_3$  and  ;

wherein  represents a three to eight membered heterocyclyl group bound at the N atom, wherein the heterocyclyl group is saturated, partially unsaturated or aromatic; when the heterocyclyl group is a saturated six to eight membered heterocyclyl, the heterocyclyl group may optionally contains a group selected from O, CHR, NR, S, SO, or SO<sub>2</sub>, provided that that the group is separated from the N atom by at least two carbon atoms; and wherein the heterocyclyl group is optionally substituted with one or more substituents independently selected from R;

$R^3$  is selected from the group consisting of hydrogen, alkyl, aralkyl, cycloalkyl, fluorinated alkyl,  $-COR$ ,  $-COOR$  and  $-CONR^C R^D$ ; wherein the aralkyl may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono- or di-substituted amino, cyano or nitro;

$R^4$  is selected from the group consisting of, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl, alkenyl, alkynyl,  $-COOR$ ,  $-COR$ ,  $-CONR^C R^D$ ,  $-alkyl-COOR$ ,

heterocycle and  ; wherein the alkyl, alkenyl, alkynyl, aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, aryl, amino, mono- or di-substituted amino, cyano or nitro; wherein Y is selected from the group consisting of O, S and  $NR^A$ ;

$R^5$  is selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents

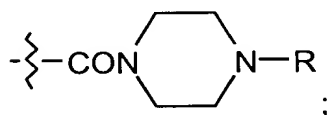
independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

$R^6$  is selected from the group consisting of hydrogen, alkyl, aralkyl,

cycloalkyl,  $-\text{COOR}$ ,  $-\text{COR}$ ,  $-\text{SO}_2\text{R}$ ,  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$  and  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$  and  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$  ;

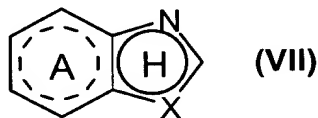
5 where R is selected from the group consisting of alkyl, aryl, aralkyl, cycloalkyl, adamantyl, norbornyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

10 where  $R^{\text{A}}$  and  $R^{\text{B}}$  are independently selected from the group consisting of hydrogen,  $-\text{R}$ ,  $-\text{COOR}$ ,  $-\text{COR}$ ,  $-\text{SO}_2\text{R}$ ,  $-\text{SOR}$  and  $-\text{CONR}^{\text{C}}\text{R}^{\text{D}}$  and

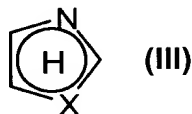


15 where  $R^{\text{C}}$  and  $R^{\text{D}}$  are independently selected from the group consisting of hydrogen, alkyl, aryl, aralkyl, cycloalkyl, fluorinated alkyl and heterocycle; wherein the aryl, aralkyl or heterocycle may be optionally substituted with one or more substituents independently selected from halogen, hydroxy, alkyl, halogenated alkyl, alkoxy, amino, mono-or di-substituted amino, cyano or nitro;

20 or are joined together to form a 4 to 8 membered heterocyclyl ring structure; according to either of the processes disclosed herein, with appropriate substitution of a compound of formula (VII)



for the corresponding monocyclic compound of formula (III)





### DETAILED DESCRIPTION OF THE INVENTION

As used herein, the term "alkyl" whether used alone or as part of a substituent group, shall denote straight and branched chains. For example, alkyl radicals include methyl, ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, t-butyl, pentyl and the like. Unless otherwise noted, "lower" when used with alkyl means a carbon chain composition of 1 to 4 carbon atoms. Similarly, as used herein, the term "alkenyl", whether used alone or as part of a substituent group, shall denote straight and branched chain alkene radicals, i.e. straight or branched chains containing at least one double bond. For example, alkenyl radicals include allyl, vinyl, and the like. Similarly, as used herein, the term "alkynyl", whether used alone or as part of a substituent group, shall denote straight and branched chain alkyne radicals, i.e., straight or branched chains containing at least one triple bond. For example, alkynyl radicals include -CCH, -CH<sub>2</sub>CCH (propargyl), -CH<sub>2</sub>CCCH<sub>3</sub>, and the like.

As used herein, unless otherwise noted, "alkoxy" shall denote an oxygen ether radical of the above described straight or branched chain alkyl groups. For example, methoxy, ethoxy, n-propoxy, sec-butoxy, t-butoxy, n-hexyloxy and the like.

As used herein, "halogen" shall mean chlorine, bromine, fluorine and iodine.

As used herein, unless otherwise noted, "aryl" shall refer to carbocyclic aromatic groups such as phenyl, naphthyl, and the like.

As used herein, unless otherwise noted, "aralkyl" shall mean any lower alkyl group substituted with an aryl group such as phenyl, naphthyl and the like. Suitable examples of aralkyls include benzyl, 1-(phenyl)ethyl, naphthylmethyl, and the like.

As used herein, the term "cycloalkyl" shall denote any monocyclic three to eight membered, saturated carbocyclic ring structure. Suitable examples include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl and cyclooctyl.

5 As used herein, unless otherwise noted, the terms "heterocycle", "heterocyclyl" and "heterocyclo" shall denote any five or six membered monocyclic, nine or ten membered bicyclic or thirteen or fourteen membered tricyclic ring structure containing at least one heteroatom selected from the group consisting of N, O and S, optionally containing one to four additional heteroatoms,  
10 wherein the ring structure is saturated, partially unsaturated, aromatic or partially aromatic. The heterocyclyl group may be attached at any heteroatom or carbon atom which results in the creation of a stable structure.

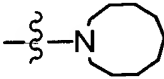
Exemplary monocyclic heterocyclic groups can include pyrrolidinyl, pyrrolyl, indolyl, pyrazolyl, oxetanyl, pyrazolinyl, imidazolyl, imidazolinyl, imidazolidinyl, oxazolyl, oxazolidinyl, isoxazolinyl, isoxazolyl, thiazolyl, thiadiazolyl, thiazolidinyl, isothiazolyl, isothiazolidinyl, furyl, tetrahydrofuryl, thienyl, oxadiazolyl, piperidinyl, piperazinyl, 2-oxopiperazinyl, 2-oxopiperidinyl, 2-oxopyrrolidinyl, 2-oxazepinyl, azepinyl, 4-piperidonyl, pyridyl, N-oxo-pyridyl,  
15 pyrazinyl, pyrimidinyl, pyridazinyl, tetrahydropyranyl, tetrahydrothiopyranyl, tetrahydrothiopyranyl sulfone, morpholinyl, thiomorpholinyl, thiomorpholinyl sulfoxide, thiomorpholinyl sulfone, 1,3-dioxolane and tetrahydro-1,1-dioxothienyl, dioxanyl, isothiazolidinyl, triazinyl, triazolyl and the like.

25 Exemplary bicyclic heterocyclic groups include benzothiazolyl, benzoxazolyl, benzothienyl, quinuclidinyl, quinolinyl, quinolinyl-N-oxide, tetrahydroisoquinolinyl, isoquinolinyl, benzimidazolyl, benzopyranyl, indoliziny, benzofuryl, chromonyl, coumarinyl, cinnolinyl, quinoxalinyl, indazolyl, pyrrolopridyl, furopyridinyl (such as furo[2,3-c]pyridinyl, furo[3,1-b]pyridinyl), or  
30 furo[2,3-b]pyridinyl), dihydroisoindolyl, dihydroquinazolinyl (such as 3,4-dihydro-4-oxo-quinazolinyl), benzisothiazolyl, benzisoxazolyl, benzodiazinyl, benzofurazanyl, benzothiopyranyl, benzotriazolyl, benzpyrazolyl,

dihydrobenzofuryl, dihydrobenzothienyl, dihydrobenzothiopyranyl,  
 dihydrobenzothiopyranyl sulfone, dihydrobenzopyranyl, indolinyl, isochroman-  
 yl, isoindolinyl, naphthyridinyl, phthalazinyl, piperonyl, purinyl, pyridopyridyl,  
 quinazolinyl, tetrahydroquinolinyl, thienofuryl, thienopyridyl, thienothienyl and  
 5 the like.

Exemplary tricyclic heterocyclic groups include phenoxazinyl, phenazinyl,  
 phenothiazinyl, carbozoyl, perminidinyl, phenanthrolinyl, carbolinyl,  
 naphthothienyl, thianthrenyl, and the like.

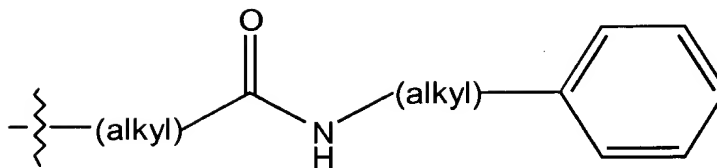
10

In the definition of Z, suitable examples of the  group include  
 pyrazol-1-yl, imidazol-1-yl, pyrrol-1-yl, 1,2,4-triazol-1-yl, 1,2,4-triazol-4-yl, 1,2,3-  
 triazol-1-yl, aziridin-1-yl, pyrrolidin-1-yl, piperidin-1-yl, piperazin-1-yl, morpholin-  
 1-yl, 4-methyl-diazepin-1-yl, azepin-1-yl, diazepin-1-yl, 4-methyl-piperazin-1-yl,  
 15 and the like.

When a particular group is "substituted" (e.g., cycloalkyl, aryl,  
 heterocyclyl, heteroaryl), that group may have one or more substituents,  
 preferably from one to five substituents, more preferably from one to three  
 20 substituents, most preferably from one to two substituents, independently  
 selected from the list of substituents.

With reference to substituents, the term "independently" means that  
 when more than one of such substituents is possible, such substituents may be  
 25 the same or different from each other.

Under standard nomenclature used throughout this disclosure, the terminal  
 portion of the designated side chain is described first, followed by the adjacent  
 functionality toward the point of attachment. Thus, for example, a  
 30 "phenylalkylaminocarbonylalkyl" substituent refers to a group of the formula



The term "subject" as used herein, refers to an animal, preferably a mammal, most preferably a human, who has been the object of treatment, observation or experiment.

The term "therapeutically effective amount" as used herein, means that amount of active compound or pharmaceutical agent that elicits the biological or medicinal response in a tissue system, animal or human that is being sought by a researcher, veterinarian, medical doctor or other clinician, which includes alleviation of the symptoms of the disease or disorder being treated.

As used herein, the term "composition" is intended to encompass a product comprising the specified ingredients in the specified amounts, as well as any product which results, directly or indirectly, from combinations of the specified ingredients in the specified amounts.

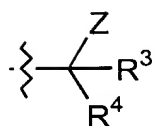
For the purposes of this invention, the term "chemical library" means a collection of molecules prepared by the method of the invention based on logical design by means of simultaneous or parallel chemical reactions. Each species of molecule in the library is referred to as a member of the library.

Abbreviations used in the specification, particularly the Schemes and Examples, are as follows:

DIPEA	=	Diisopropylethylamine
DMF	=	N,N-Dimethylformamide
Et	=	Ethyl (-CH <sub>2</sub> CH <sub>3</sub> )
Ex #	=	Example Number

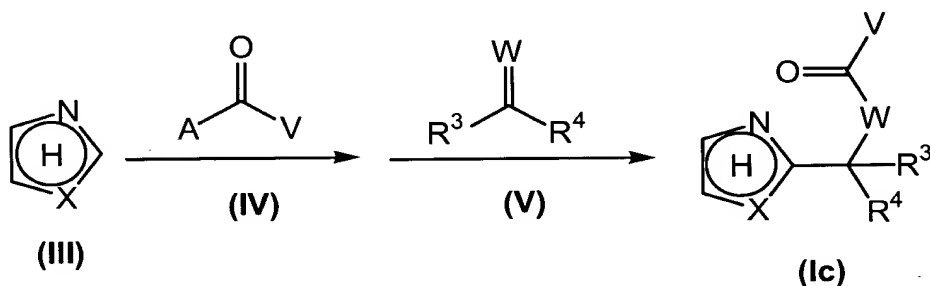
Me	=	Methyl (-CH <sub>3</sub> )
Pd(PPh <sub>3</sub> ) <sub>4</sub>	=	Palladium, tetrakis(triphenylphosphine)-
Ph	=	Phenyl (-C <sub>6</sub> H <sub>5</sub> )
TEA	=	Triethylamine
TFA	=	Trifluoroacetic acid
THF	=	Tetrahydrofuran

Compounds of formula (Ia), compounds of formula (I) wherein R<sup>2</sup> is



may be prepared using solution phase chemistry according to the process outlined in Scheme 1.

5



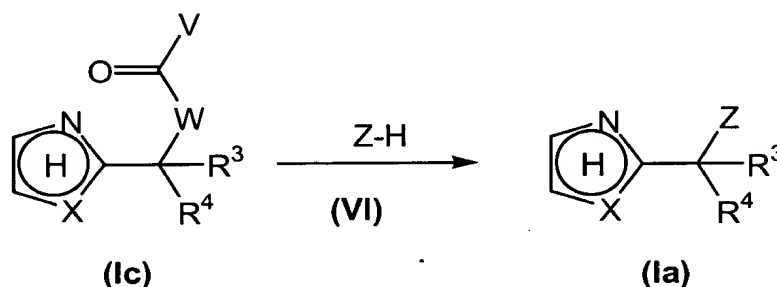
SCHEME 1

Accordingly, a compound of formula (III), a known compound or  
 10 compound prepared by known methods, is reacted sequentially with a  
 compound of formula (IV), wherein A is selected from F, Cl, Br or -OC(O)-t-  
 butyl and wherein V is a sterically hindered group such as t-butyl, adamantyl,  
 N(alkyl)<sub>2</sub>, N(aryl)<sub>2</sub>, 2,6-dimethylphenyl, 2,6-disubstituted phenyl, O-t-butyl, O-  
 isopropyl, O-adamantyl, and the like, at a temperature in the range of about  
 15 0°C to about reflux in a non-protic solvent such as acetonitrile, dioxane, THF,  
 and the like;

and then reacted with a compound of formula (V), wherein W is -O, -  
 NSO<sub>2</sub>R, -NSOR, -NCOR, -NCOOR, -NCONR<sup>C</sup>R<sup>D</sup>, -NOCOR or -NR, in the  
 presence of an organic base such as TEA, DIPEA, and the like, to yield the  
 20 corresponding compound of formula (Ic).

Compounds of formula (Ic) wherein W is O, may be further converted to compounds of formula (Ia), wherein Z is not hydrogen, according to the process outlined in Scheme 2.

5

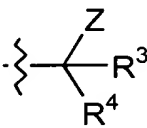


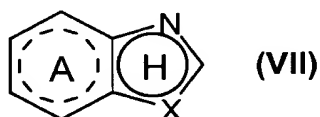
Scheme 2

Accordingly, the compound of formula (Ic) is reacted with a compound of formula (VI), in a non-protic solvent such as acetonitrile, dioxane, THF, and the like, in the presence of an acid such as TFA, and the like, at a temperature in the range of about 0°C to about reflux, preferably at about reflux temperature, to form the corresponding compound of formula (Ia).

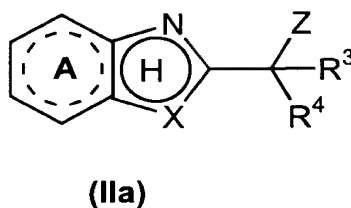
When in the compound of formula (Ia) Z is H, the compound of formula (Ic) is reduced by hydrogenation with a metal catalyst such as palladium, platinum, palladium on carbon, and the like, in an organic solvent such as methanol, ethanol, ethyl acetate, acetic acid, THF, DMF, and the like, to form the corresponding compound of formula (Ia).

20

Similarly, compounds of formula (II) wherein R<sup>2</sup> is  may be prepared according to the process as outlined in Schemes 1&2, with appropriate substitution of a compound of formula (VII)

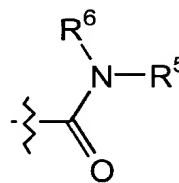


for the compound of formula (III), to yield the corresponding compound of formula (IIa)

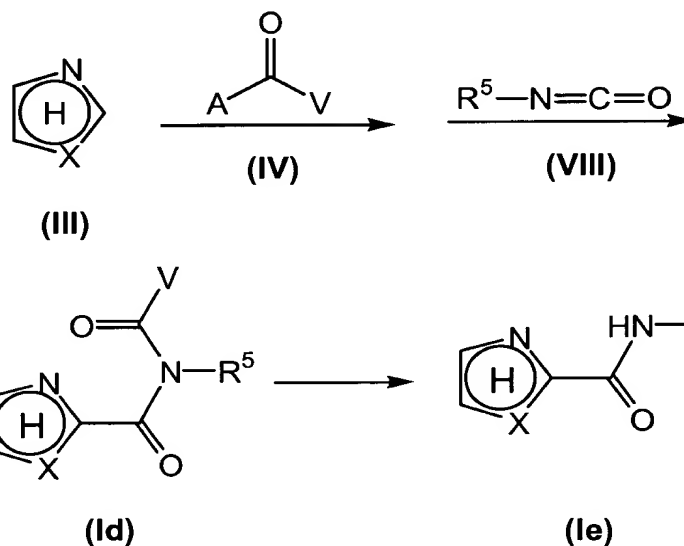


5

Compounds of formula (I) wherein  $R^2$  is according to the process outlined in Scheme 3.



may be prepared



Scheme 3

10

15

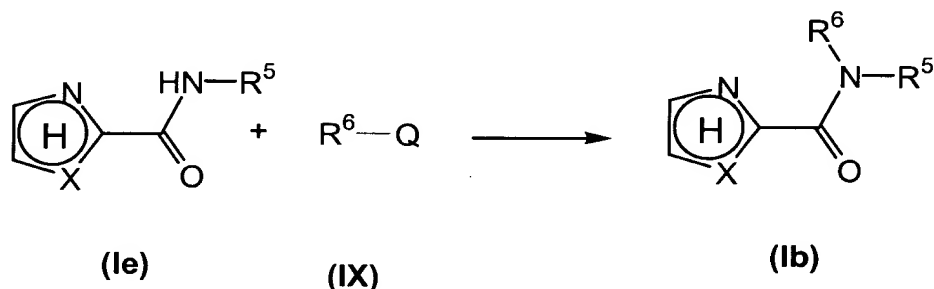
More specifically, a compound of formula (III), a known compound or compound prepared by known methods, is reacted sequentially with a compound of formula (IV), wherein A is selected from F, Cl, Br or  $-\text{OC}(\text{O})\text{-t-butyl}$ , and wherein V is a sterically hindered group such as t-butyl, adamantyl,  $\text{N}(\text{alkyl})_2$ ,  $\text{N}(\text{aryl})_2$ , 2,6-dimethylphenyl, 2,6-disubstituted phenyl, O-t-butyl, O-isopropyl, O-adamantyl, and the like, at a temperature in the range of about

0°C to about reflux, preferably a about reflux temperature, in a non-protic solvent such as acetonitrile, dioxane, THF, and the like;

and then reacted with a suitably substituted isocyanate of formula (VIII), in the presence of a base such as TEA, DIPEA, and the like, at a temperature in the range of about 0°C to about reflux, preferably at about reflux temperature, to form the corresponding compound of formula (Id).

The compound of formula (Id) is further optionally reacted with an inorganic base such as sodium hydroxide, to form the corresponding compound of formula (Ie). Alternatively, the compound of formula (Id) is further optionally reacted with an inorganic base such as potassium carbonate, sodium carbonate, and the like, in the presence of water, to form the corresponding compound of formula (Ie).

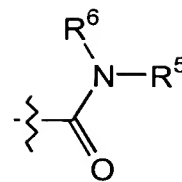
The compound of formula (Ie) is optionally further reacted to form the compound of formula (1b) according to the process outlined in Scheme 4.



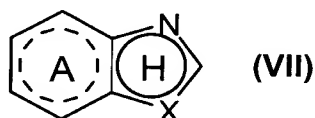
Scheme 4

Accordingly, the compound of formula (Ie) is reacted with a compound of formula (IX), wherein Q is selected from the group consisting of chlorine, bromine and iodine, in the presence of a base such as NaH, potassium t-butoxide, potassium carbonate, and the like, to yield the corresponding compound of formula (Ib).

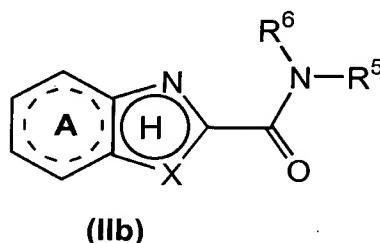




Similarly, compounds of formula (II) wherein  $R^2$  is may be prepared using the solution phase chemistry outlined in Scheme 5, with appropriate substitution of a compound of formula (VII)

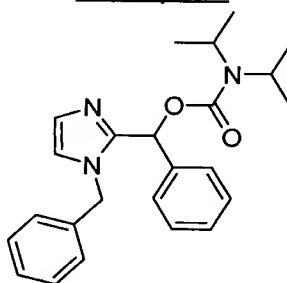


- 5 for the compound of formula (III), to produce the corresponding compound of formula (IIb).



- 10 The following Examples are set forth to aid in the understanding of the invention, and are not intended and should not be construed to limit in any way the invention set forth in the claims which follow thereafter.

#### Example 1



- 15 To a suspension of 1-benzylimidazole (315 mg, 2.0 mmol) in acetonitrile (3 mL) at 0°C and under nitrogen was added rapidly dropwise a solution of diisopropylcarbamyl chloride (396 mg, 2.4 mmol) in acetonitrile (5 mL). To the slightly cloudy solution was added benzaldehyde (0.31 mL, 3.0 mmol), followed by *N,N*-diisopropylethylamine (1.1 mL, 6.3 mmol). The ice bath was removed

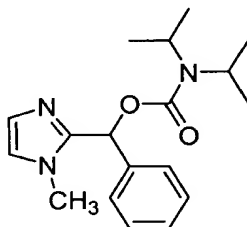
and after stirring for 10 min, the cloudy yellow solution was refluxed for 24h, cooled to room temperature, and concentrated in vacuo. The residue was dissolved in ethyl acetate and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a pale yellow oil (1.01 g). Flash chromatography on silica (50 mm X 7 in) eluted with ethyl acetate-hexanes (1:1) yielded the product as white crystals.

Yield: 611 mg, 78%

mp 106-109°C;

MS (ESP) m/z 392 (MH<sup>+</sup>)

### Example 2



To a solution of 1-methylimidazole (1.64 g, 20 mmol) and diisopropylcarbonyl chloride (3.6 g, 22 mmol) in acetonitrile (30 mL) at room temperature and under nitrogen was added dropwise benzaldehyde (3.1 mL, 30 mmol), followed by *N,N*-diisopropylethylamine (10 mL, 60 mmol). The resulting mixture was stirred at room temperature for 24, and then concentrated in vacuo. The residue was purified by flash chromatography on silica (BIOTAGE, FLASH 40i, Charlottesville, VA, USA) eluted with ethyl acetate-hexanes (1:1) to yield the title product as white crystals.

Yield: 6 g, 95%

mp 67-68 °C;

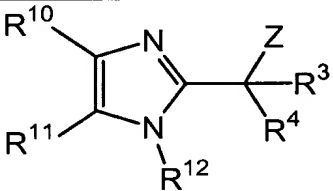
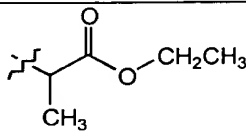
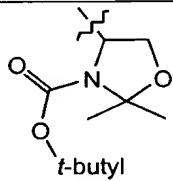
MS (ESP) m/z 317 (MH<sup>+</sup>)

## Examples 3-29

Selected compounds listed in Table 1 were similarly prepared following the procedure outlined in Example 1 and Example 2, with appropriate selection and substitution of reagents, as listed in Table 2.

5

TABLE 1

						
Ex #	R <sup>10</sup>	R <sup>11</sup>	R <sup>12</sup>	Z	R <sup>3</sup>	R <sup>4</sup>
3	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	<i>t</i> -butyl
4	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	<i>i</i> -propyl
5	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	cyclohexyl
6	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenylethyl
7	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	benzyl
8	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	4-methoxyphenyl
9	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	4-methoxyphenyl
10	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	4-chlorophenyl
11	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	CF <sub>3</sub>	phenyl
12	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	-C(O)O-CH <sub>2</sub> CH <sub>3</sub>	
13	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	-CH=CH <sub>2</sub>
14	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	

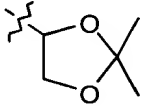
15	H	H	benzyl	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	
16	H	H	benzyl	N(phenyl)-C(O)-N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
17	H	H	benzyl	N(SO <sub>2</sub> phenyl)-C(O)-N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
18	H	H	methyl	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
19	H	Cl	methyl	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
20	H	H	Phenyl	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
21	Cl	Cl	methyl	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
22	H	H	methyl	-OC(O)N(ethyl) <sub>2</sub>	H	phenyl
23	H	H	methyl	-OC(O)N(methyl) <sub>2</sub>	H	phenyl
24	H	H	methyl	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	ethyl
25	H	H	methyl	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	-CH=CHCH <sub>3</sub>
26	H	H	methyl	-OC(O)N(methyl) <sub>2</sub>	H	2-pyridinyl
27	H	H	methyl	-OC(O)N(methyl) <sub>2</sub>	H	-C(O)-phenyl
28	H	H	methyl	-OC(O)N(methyl) <sub>2</sub>	-C(O)O-CH <sub>2</sub> CH <sub>3</sub>	phenylethyl
29	H	C(O)OC H <sub>3</sub>	methyl	-OC(O)N(methyl) <sub>2</sub>	H	phenyl

TABLE 2-Preparation Conditions

Ex #	Reaction Temp (°C)	Reflux Time (h)	Yield (%)	mp (°C)	mass spec (MH <sup>+</sup> )
3	reflux	24	66	48-52	372
4	room temp	66	85	oil	358
5	room temp	24	56	oil	398
6	room temp	29	75	73-78	420
7	reflux	20	32	oil	406
8	reflux	21	30	oil	277 M <sup>+</sup> w/loss of OC(O)( <i>i</i> -propyl) <sub>2</sub>

9	room temp	67	73	oil	277 M <sup>+</sup> w/loss of OC(O)( <i>i</i> -propyl) <sub>2</sub>
10	room temp	30	77	113-115	426
11	room temp	72	89	124-126	460
12	room temp	68	73	oil	488
13	room temp	68	67	oil	342
14	room temp	72	76	oil	515
15	room temp	144	79	oil	416
16	reflux	21	12	oil	467
17	room temp	72	88	132-139	531
18	room temp	24	90	67-68	316
19	50	24	66	oil	350
20	room temp	24	86	104-105	378
21	reflux	20	42	118-118.5	384
22	60	20	91	oil	288
23	60	20	93	102-102	260
24	room temp	48	96	oil	268
25	room temp	48	65	oil	280
26	room temp	20	78	oil	261
27	room temp	20	70	92-93	288
28	room temp	20	60	112-113	360
29	room temp	48	80	134-135	318

#### Examples 30-32

- 5 Selected compounds listed in Table 3 were similarly prepared following the procedure outlined in Example 1, with appropriate selection and substitution of reagents, as listed in Table 4. Note that the conditions as disclosed in Example 31 yielded a mixture of compounds are defined below.

TABLE 3

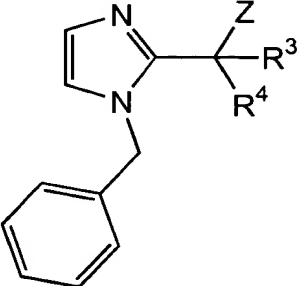
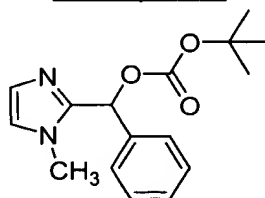
			
Ex #	Z	R <sup>3</sup>	R <sup>4</sup>
30	-OC(O)O( <i>t</i> -butyl)	H	phenyl
31	-OC(O)O( <i>t</i> -butyl)	H	phenyl
	-OC(O)(phenyl)	H	phenyl
32	-OC(O)( <i>t</i> -butyl)	H	phenyl

TABLE 4-Preparation Conditions

Ex #	Reaction T (°C)	Reflux Time (h)	Yield (%)	mp (°C)	mass spec (MH <sup>+</sup> )
30	room temp	23	44	77-79	365
31	reflux	21	52	75-79	365
			11	oil	369
32	reflux	21	32	oil	349

Example 33



To a solution of 1-methylimidazole (164 mg, 2.0 mmol) in anhydrous acetonitrile (5 mL) at room temperature and under nitrogen was added dropwise benzaldehyde (0.31 mL, 3.0 mmol) and a solution of di-*tert*-butyl dicarbonate (480 mg, 2.2 mmol) in anhydrous acetonitrile (1 mL). The mixture was stirred at room temperature for 3 hours, then concentrated in vacuo. The

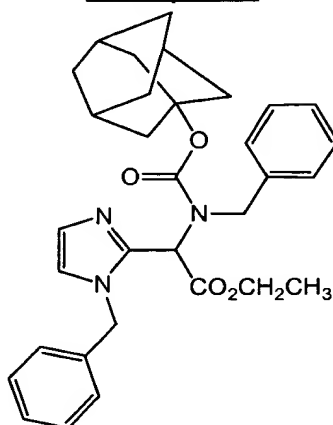
residue was purified by flash chromatography on silica eluted with ethyl acetate-hexanes (2:3) to yield the title product as white crystals.

Yield: 421 mg, 77%

mp 95-96 °C;

5 MS (ESP) m/z 289 (MH<sup>+</sup>)

#### Example 34



10 To a solution of 1-benzylimidazole (313 mg, 2.0 mmol) in anhydrous acetonitrile (2 mL) at room temperature and under nitrogen was added dropwise a solution of adamantylfluoroformate (498 mg, 2.5 mmol) in anhydrous acetonitrile (2 mL), a solution of benzyliminoacetic acid ethyl ester (573 mg, 3.0 mmol) in anhydrous acetonitrile (2 mL), and diisopropylethyl

15 amine (1.1 mL, 6.3 mmol). The mixture was stirred at room temperature for 16 hours, then concentrated in vacuo. The residue was purified by flash chromatography on silica eluted with ethyl acetate-hexanes (1:3) to yield the title product as white crystals.

Yield: 441 mg, 42%

20 mp 83-85 °C;

MS (ESP) m/z 538 (MH<sup>+</sup>)

Examples 35-40

Selected compounds listed in Table 5 were similarly prepared following the procedure outlined in Example 1, Example 2 and Example 33 with appropriate selection and substitution of reagents, as listed in Table 6.

5

Table 5

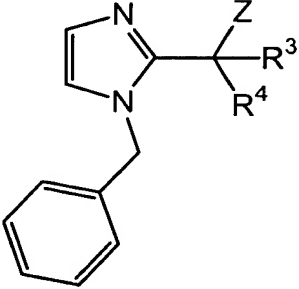
			
Ex #	Z	R <sup>3</sup>	R <sup>4</sup>
35	-N(C(O)N( <i>i</i> -propyl) <sub>2</sub> )OC(O)CH <sub>3</sub>	H	phenyl
36	-N(benzyl)C(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
37	-N(benzyl)C(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl
38	-N(SO <sub>2</sub> phenyl)C(O)O- <i>t</i> -butyl	H	phenyl
39	-N(SO <sub>2</sub> - <i>p</i> -toluenyl)C(O)O- <i>t</i> -butyl	methyl	phenyl
40	-N(benzyl)C(O)O- <i>t</i> -butyl	H	-C(O)O-ethyl

TABLE 6

Ex #	Reaction T (°C)	Reaction Time (h)	Yield (%)	mp (°C)	mass spec (MH <sup>+</sup> )
35	room temp	16	60	oil	248 M <sup>+</sup> w/loss of C(O)N( <i>i</i> -propyl) <sub>2</sub>
36	room temp	15	65	oil	248 M <sup>+</sup> w/loss of C(O)N( <i>i</i> -propyl) <sub>2</sub>
37	room temp	15	45	oil	248 M <sup>+</sup> w/loss of C(O)N( <i>i</i> -propyl) <sub>2</sub>
38	room temp	3	60	51-52	503
39	room temp	3	35	56-57	531
40	room temp	3	55	oil	449



## Examples 41-50

- Selected compounds listed in Table 7 and Table 8 were similarly prepared following the procedure outlined in Example 1, Example 2 and Example 33, with appropriate selection and substitution of reagents, as listed in Table 9

TABLE 7

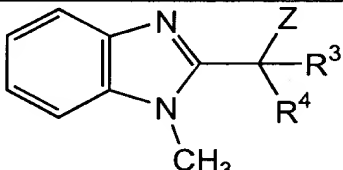
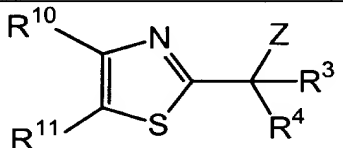
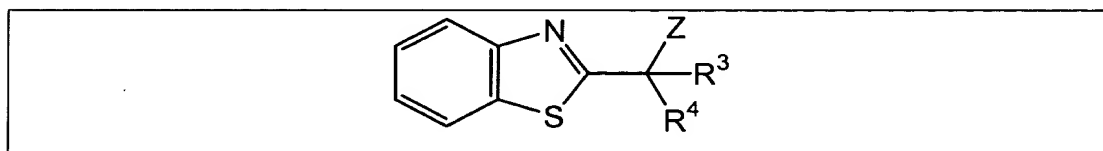
					
Ex #	Z			R <sup>3</sup>	R <sup>4</sup>
41	OC(O)N( <i>i</i> -propyl) <sub>2</sub>			H	phenyl
					
Ex #	Z	R <sup>10</sup>	R <sup>11</sup>	R <sup>3</sup>	R <sup>4</sup>
42	OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	H	H	phenyl
43	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	H	H	phenyl
44	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	H	H	<i>p</i> -nitrophenyl
45	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	H	CF <sub>3</sub>	phenyl
46	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	CH <sub>3</sub>	CH=CH <sub>2</sub>	H	phenyl
47	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	CH <sub>3</sub>	CH <sub>3</sub>	H	phenyl
48	-OC(O)O- <i>t</i> -butyl	H	H	H	phenyl
49	-OC(O)NMe <sub>2</sub>	H	H	H	phenyl

TABLE 8



Ex #	Z	R <sup>3</sup>	R <sup>4</sup>
50	-OC(O)N(methyl) <sub>2</sub>	H	phenyl

TABLE 9 – Preparation Conditions

Ex #	Reaction T (°C)	Reflux Time (h)	Yield (%)	mp (°C)	mass spec (MH <sup>+</sup> )
41	reflux	23	88	126-128	366
42	reflux	22	39	70-71	319
43	reflux	52	17	65-68	319
44	room temp	48	42	oil	364
45	room temp	48	55	82-82	387
46	reflux	24	42	oil	359
47	reflux	24	46	98-99	347
48	60	20	65	oil	292
49	60	20	61	45-47	263
50	60	20	41	oil	313

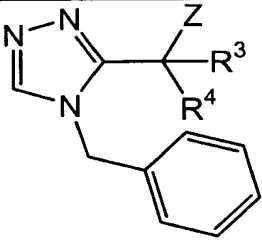
5

## Examples 51-52

Selected compounds listed in Table 10 were similarly prepared following the procedure outlined in Example 2, with appropriate selection and substitution of reagents, as listed in Table 11.

10

TABLE 10

			
Ex #	Z	R <sup>3</sup>	R <sup>4</sup>
51	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl

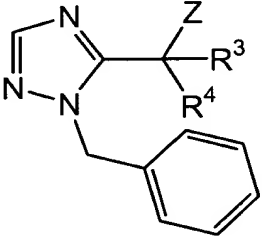
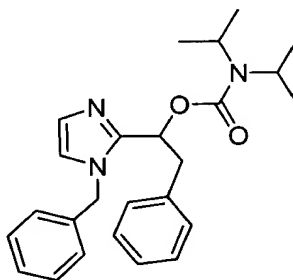
			
Ex #	Z	R <sup>3</sup>	R <sup>4</sup>
52	-OC(O)N( <i>i</i> -propyl) <sub>2</sub>	H	phenyl

TABLE 11– Preparation Conditions

Ex #	Reaction T (°C)	Time (h)	Yield (%)	mp (°C)	mass spec (MH <sup>+</sup> )
51	room temp	23	68	115-116	393
52	room temp	22	66	93-94	393

5

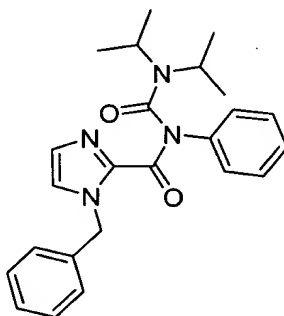
Example 53

To a suspension of 1-benzylimidazole (317 mg, 2.0 mmol) in acetonitrile (3 mL) at room temperature was added rapidly dropwise a solution of diisopropylcarbamyl chloride (396 mg, 2.4 mmol) in acetonitrile (5 mL). To the slightly cloudy solution was added phenylacetaldehyde (0.35 mL, 3.0 mmol), followed by *N,N*-diisopropylethylamine (1.1 mL, 6.3 mmol). The mixture was refluxed for 5.5h and cooled to room temperature. To the resulting mixture was then added a solution of diisopropylcarbamyl chloride (396 mg, 2.4 mmol) in acetonitrile (5 mL), followed by phenylacetaldehyde (0.35 mL, 3.0 mmol) and *N,N*-diisopropylethylamine (1.1 mL, 6.3 mmol). The reaction mixture was refluxed for 24h, cooled to room temperature, and then charged again with a

solution of diisopropylcarbamyl chloride (396 mg, 2.4 mmol) in acetonitrile (5 mL), followed by phenylacetaldehyde (0.35 mL, 3.0 mmol) and *N,N*-diisopropylethylamine (1.1 mL, 6.3 mmol). The mixture was refluxed for an additional 21h, cooled to room temperature, and concentrated in vacuo. The residue was dissolved in ethyl acetate and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to a yellow oil (2.70 g). Flash chromatography on silica (50 mm X 8 in) eluted with 40% ethyl acetate in hexanes yielded the product as pale yellow crystals.

Yield: 632 mg, 78%  
mp 75-79 °C;  
MS (ESP)  $m/z$  406 ( $MH^+$ )

#### Example 54

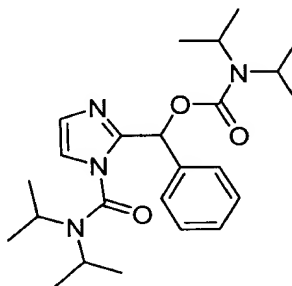


To a suspension of 1-benzylimidazole (317 mg, 2.0 mmol) in acetonitrile (3 mL) at room temperature and under nitrogen was added rapidly dropwise a solution of diisopropylcarbamyl chloride (391 mg, 2.4 mmol) in acetonitrile (5 mL). To the slightly cloudy solution was added phenylisocyanate (0.33 mL, 3.0 mmol), followed by *N,N*-diisopropylethylamine (1.1 mL, 6.3 mmol). The mixture was refluxed for 21h, cooled to room temperature, and concentrated in vacuo. The residue was dissolved in ethyl acetate and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a yellow oil (1.22 g). Flash chromatography on silica (50 mm X 6 in) eluted with 25% ethyl acetate in hexanes yielded a crystalline solid product (1.0 g) containing an impurity. Flash

chromatography of this material on silica (50 mm X 6 in) eluted with 20% acetone in hexanes yielded a pale yellow foam (825 mg). The foam was recrystallized from ethyl acetate/hexanes to yield the title product as white crystals.

5           Yield: 577 mg, 71%  
            mp 125.5-127°C;  
            MS (ESP) m/z 405 (MH<sup>+</sup>)

10

Example 55

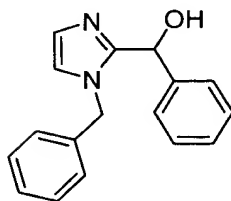
15

To a suspension of imidazole (140 mg, 2.0 mmol) in acetonitrile (3 mL) at room temperature and under nitrogen was added rapidly dropwise a solution of diisopropylcarbonyl chloride (786 mg, 4.8 mmol) in acetonitrile (5 mL). To the mixture was added benzaldehyde (0.31 mL, (3.0 mmol), followed by *N,N*-diisopropylethylamine (1.5 mL, 8.6 mmol). The reaction mixture was refluxed for 22h, cooled to room temperature, and concentrated in vacuo. The residue was dissolved in ethyl acetate and washed successively with dilute brine (2X) and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to a yellow solid (1.19 g). Flash chromatography on silica (50 mm X 6 in) eluted with 45% ethyl acetate in hexanes yielded the product as white crystals.

20

25

Yield: 536 mg, 61%  
mp 173-175 °C;  
MS (ESP) m/z 429 (MH<sup>+</sup>)

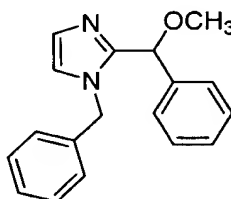
Example 56

A solution of the product prepared in Example 1 (392 mg 1.0 mmol) in tetrahydrofuran (5 mL), water (1 mL), and trifluoroacetic acid (0.5 mL) was refluxed for 11h. After cooling, the reaction mixture was diluted with 1:1 ethyl acetate/ethyl ether and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a white solid. Flash chromatography on silica (25 mm X 7 in) eluted with 5% methanol in methylene chloride yielded the product as white crystals.

Yield: 222 mg, 84%

mp 111-114 °C;

MS (ESP) m/z 265 (MH<sup>+</sup>)

Example 57

A solution of the product prepared in Example 1 (391 mg, 1.0 mmol) in anhydrous methanol (5 mL) and trifluoroacetic acid (0.5 mL) under a nitrogen atmosphere was refluxed for 28h. After cooling, trifluoroacetic acid (0.5 mL) was added and the refluxing continued for 24h. After cooling, the reaction mixture was diluted with 1:1 ethyl acetate/ethyl ether and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a white film. Flash chromatography on silica (25 mm X 7 in) eluted with 80% ethyl acetate in hexanes yielded the product as pale yellow crystals.

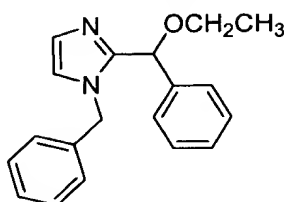
Yield: 167 mg, 60%

mp 68-71.5 °C;

MS (ESP) m/z 279 (MH<sup>+</sup>)

5

Example 58



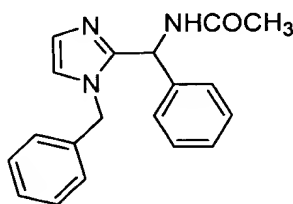
10 A solution of the product prepared in Example 1 (781 mg, 2.0 mmol) in anhydrous ethanol (10 mL) and trifluoroacetic acid (0.5 mL) under a nitrogen atmosphere was refluxed for 8h. After cooling, the reaction mixture was concentrated, diluted with ethyl acetate and then washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a yellow oil (0.77 g). Flash chromatography on silica (50 mm X 6 in) eluted with 60% ethyl acetate in  
15 hexanes yielded the product as a colorless oil.

Yield: 492 mg, 84%

MS (ESP) m/z 293 (MH<sup>+</sup>)

20

Example 59



25 A solution of the product prepared in Example 1 (787 mg, 2.0 mmol) and acetamide (1.18 g, 20 mmol) in tetrahydrofuran (10 mL) and trifluoroacetic acid (0.5 mL) under a nitrogen atmosphere was refluxed for 18h. After cooling, the reaction mixture was diluted with 1:1 ethyl acetate/ethyl ether and washed successively with 2N NaOH, water, and saturated brine. The organic layer was

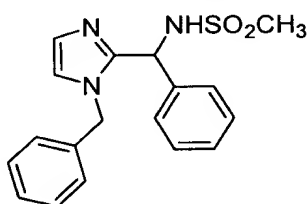
dried over magnesium sulfate, filtered, and concentrated to yield a white solid (555 mg). The solid was recrystallized from ethyl acetate/hexanes to yield the title product as white crystals.

Yield: 385 mg, 63%

5 mp 171-176 °C;

MS (ESP) m/z 306 (MH<sup>+</sup>)

#### Example 60



10

A solution of the product prepared in Example 1 (784 mg, 2.0 mmol) and methanesulfonamide (1.90 g, 20 mmol) in tetrahydrofuran (10 mL) and trifluoroacetic acid (0.5 mL) under a nitrogen atmosphere was refluxed for 24h. After cooling, the reaction mixture was concentrated, diluted with 1:1 ethyl acetate/ethyl ether and then washed successively with 1N sodium carbonate, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a white film (0.75 g). Flash chromatography on silica (50 mm X 6 in) eluted with 4% methanol in methylene chloride yielded the product as white crystals.

15

20

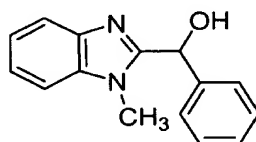
Yield: 514 mg, 75%

mp 162-163 °C;

MS (ESP) m/z 342 (MH<sup>+</sup>)

25

#### Example 61





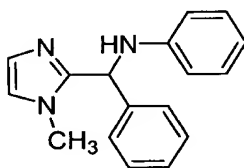
A solution of the product prepared in Example 40 (364 mg, 1.0 mmol) in tetrahydrofuran (5 mL), water (1 mL) and trifluoroacetic acid (0.5 mL) was refluxed for 18h. After cooling, the reaction mixture was diluted with ethyl acetate and washed successively with 1N sodium carbonate, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield white crystals. Flash chromatography on silica (25 mm X 8 in) eluted with 3% methanol in methylene chloride yielded the product as white crystals.

Yield: 148 mg, 62%

mp 160.5-162 °C;

MS (ESP) m/z 239 (MH<sup>+</sup>)

#### Example 62

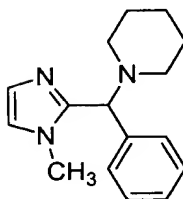


To a solution of the product prepared in Example 2 (158 mg, 0.5 mmol) in anhydrous THF (5 mL) and trifluoroacetic acid (0.22 mL, 3 mmol) under a nitrogen atmosphere was added aniline (0.47 mL, 5 mmol). The resulting mixture was refluxed for 4 h. After cooling, the reaction mixture was diluted with dichloromethane and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a yellow oil. Flash chromatography on silica (20 mm X 6 in) eluted with 50% ethyl acetate in hexanes yielded the product as light yellow crystals.

Yield: 102 mg, 81%

mp 110-112°C;

MS (ESP) m/z 264 (MH<sup>+</sup>)

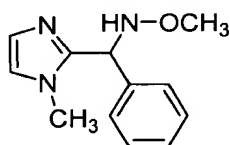
Example 63

To a solution of the product prepared in Example 2 (158 mg, 0.5 mmol) in anhydrous THF (5 mL) and trifluoroacetic acid (0.33 mL, 4.5 mmol) under a nitrogen atmosphere was added piperidine (0.5 mL, 5 mmol) and  $\text{BF}_3 \cdot \text{Et}_2\text{O}$  (0.1 mL, 0.75 mmol) successively. The resulting mixture was refluxed for 4. After cooling, the reaction mixture was diluted with dichloromethane and washed successively with 2N NaOH, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a yellow oil.

Flash chromatography on silica (20 mm X 6 in) eluted with 5% methanol in ethyl acetate yielded the product as a light yellow oil.

Yield: 109 mg, 85%

MS (ESP)  $m/z$  256 ( $\text{MH}^+$ )

Example 64

To a suspension of the product prepared in Example 2 (158 mg, 0.5 mmol) and  $\text{H}_2\text{NOMe} \cdot \text{HCl}$  (555 mg, 5 mmol) in anhydrous THF (5 mL) under a nitrogen atmosphere was added  $\text{BF}_3 \cdot \text{Et}_2\text{O}$  (0.2 mL, 1.5 mmol). The resulting mixture was refluxed for 4. After cooling, the reaction mixture was filtered. The filtrate was dissolved in 10% methanol in dichloromethane, and washed successively with saturated  $\text{NaHCO}_3$ , water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a yellow oil. Flash chromatography on silica (20 mm X 6 in) eluted with 10% methanol in dichloromethane yielded the product as white crystals.

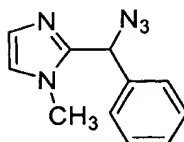
Yield: 80 mg, 73%

mp 119-122 °C;

MS (ESP) m/z 218 (MH<sup>+</sup>)

5

### Example 65



To a solution of the product prepared in Example 2 (158 mg, 0.5 mmol) in anhydrous DMF (5 mL) under a nitrogen atmosphere was added NaN<sub>3</sub> (98 mg, 1.5 mmol) and pyridinium p-toluenesulfonate (catalytic amount). The resulting mixture was stirred at 70 °C overnight. After cooling, the reaction mixture was diluted with dichloromethane and washed successively with saturated NaHCO<sub>3</sub>, water, and saturated brine. The organic layer was dried over magnesium sulfate, filtered, and concentrated to yield a yellow oil. Flash chromatography on silica (20 mm X 6 in) eluted with 2% methanol in ethyl acetate yielded the product as a oil.

Yield: 85 mg, 80%

MS (ESP) m/z 214 (MH<sup>+</sup>)

20

### Examples 66-79

Selected compounds listed in Table 12 were similarly prepared following the procedure outlined in Example 62 to 65, with appropriate selection and substitution of reagents, as listed in Table 13.

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TABLE 12

Ex #	Z	R <sup>12</sup>	R <sup>3</sup>	R <sup>4</sup>

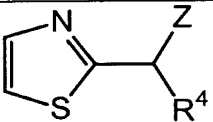
66	morpholin-1-yl	CH <sub>3</sub>	H	phenyl
67	-S-phenyl	CH <sub>3</sub>	H	phenyl
68	-NH-pyridin-2-yl	CH <sub>3</sub>	H	phenyl
69	-NH(CH <sub>2</sub> CH <sub>2</sub> OH)	CH <sub>3</sub>	H	phenyl
70	-S-CH <sub>2</sub> CH <sub>2</sub> NH <sub>2</sub>	CH <sub>3</sub>	H	phenyl
71	-NH-benzyl	CH <sub>3</sub>	H	phenyl
72	4-methyl piperazin-1-yl	CH <sub>3</sub>	H	phenyl
73	imidazol-1-yl	CH <sub>3</sub>	H	phenyl
74	-NH-phenyl	CH <sub>3</sub>	H	ethyl
75	-NH-phenyl	CH <sub>3</sub>	H	-CH=CH <sub>2</sub> CH <sub>3</sub>
76	piperidin-1-yl	CH <sub>3</sub>	H	-CH=CH <sub>2</sub> CH <sub>3</sub>
77	morpholin-1-yl	CH <sub>3</sub>	H	-CH=CH <sub>2</sub> CH <sub>3</sub>
78	morpholin-1-yl	CH <sub>3</sub>	H	ethyl
				
Ex #	Z	R <sup>3</sup>	R <sup>4</sup>	
79	piperidin-1-yl	H	phenyl	

TABLE 10 – PREPARATION CONDITIONS

Ex #	reaction T (°C)	reflux time (h)	yield (%)	mp (°C)	mass spec (MH <sup>+</sup> )
66	reflux	15	82	oil	258
67	reflux	6	86	oil	281
68	reflux	3	85	oil	265
69	reflux	20	65	oil	232
70	reflux	20	70	oil	249
71	reflux	24	76	oil	278
72	reflux	20	81	oil	271
73	reflux	20	75	oil	234
74	reflux	72	74	oil	216
75	reflux	4	88	122-123	228

76	reflux	4	60	oil	220
77	reflux	4	68	oil	222
78	reflux	72	40	oil	210
79	reflux	20	50	oil	259

While some the previous examples describe the purification of reaction products by flash chromatography, these reaction products can also be purified in a high-throughput mode using high-throughput reverse-phase or high-throughput normal phase HPLC instruments, thereby, increasing the efficiency of compounds library syntheses.

While the foregoing specification teaches the principles of the present invention, with examples provided for the purpose of illustration, it will be understood that the practice of the invention encompasses all of the usual variations, adaptations and/or modifications as come within the scope of the following claims and their equivalents.